

Declaration of Performance

No. DOP-02-CAB-01-H2034 / Page 1 of 6

Carriage Bolts (Class 4.8)



Material - Carbon Steel

Head Type - Domed top, square under the head

Bolt Diameter (mm) - M6, M8, M10, M12, M16

We hereby declare these designated products have performed initial type testing under system 3, Annex V of the regulation (EU) no. 305/2011 (Construction Products Regulation), with the reference to the harmonised European standard (hEN) BS EN 14592:2008+A1:2012 (Timber structures - Dowel type fasteners - Requirements) for screws intended for the use in "load bearing timber structures" and produced the calculation/test reports as attached;

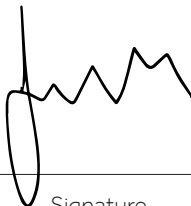
The initial type testing has been carried out by independent notified body;
Strojirensky Zkusebni Ustav, NB # 1015, Hudcova 424/56B, 621 00 Brno-Medlánky, Czechia

Certificate Number: CPR-J-00674-22 to CPR-J-00678-22
Test Report Number: No. 30-15987/1/JP to 30-15987/5/JP

Factory Process Control (FPC) has been established by the factory.

This declaration is valid until there is a significant change in the product and declared characteristics. ie. raw material or change in production process.

This declaration is the responsibility of the importer ; T.I.Midwood & Co. Ltd.

Simon Midwood	Managing Director		TIMCO House 2022	2022
Name	Position	Signature	Location & Date	Test Year

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Carriage Bolts (Class 4.8)

Domed top, square under the head - M6

Material & Geometry

Material	Carbon Steel
Bolt diameter (mm)	M6
Inner thread diameter (mm)	5.826

Mechanical Strength & Stiffness

Characteristic yield moment $M_{y,k}$ at 12° [Nmm] (thread section) in acc. to EN 409	14177
Characteristic tensile strength R_m [MPa] in acc. with EN ISO 898-1	-

Durability

Coating (Finish)	Zinc coating
Corrosion protection	Service Class 1 & 2 acc. to EN 1995-1-1

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Carriage Bolts (Class 4.8)

Domed top, square under the head - M8

Material & Geometry

Material Carbon Steel

Bolt diameter (mm) M8

Inner thread diameter (mm) 7.783

Mechanical Strength & Stiffness

Characteristic yield moment $M_{y,k}$ at 10° [Nmm] (thread section) in acc. to EN 409 35434

Characteristic tensile strength R_m [MPa] in acc. with EN ISO 898-1 -

Durability

Coating (Finish) Zinc coating

Corrosion protection Service Class 1 & 2 acc. to EN 1995-1-1

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Carriage Bolts (Class 4.8)

Domed top, square under the head - M10

Material & Geometry

Material	Carbon Steel
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Bolt diameter (mm)	M10
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Inner thread diameter (mm)	9.747
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Mechanical Strength & Stiffness

Characteristic yield moment $M_{y,k}$ at 9° [Nmm] (thread section) in acc. to EN 409	53862
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Characteristic tensile strength R_m [MPa] in acc. with EN ISO 898-1	-
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Durability

Coating (Finish)	Zinc coating
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Corrosion protection	Service Class 1 & 2 acc. to EN 1995-1-1
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Carriage Bolts (Class 4.8)

Domed top, square under the head - M12

Material & Geometry

Material	Carbon Steel
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Bolt diameter (mm)	M12
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Inner thread diameter (mm)	11.739
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Mechanical Strength & Stiffness

Characteristic yield moment $M_{y,k}$ at 8° [Nmm] (thread section) in acc. to EN 409	75884
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Characteristic tensile strength R_m [MPa] in acc. with EN ISO 898-1	-
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Durability

Coating (Finish)	Zinc coating
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Corrosion protection	Service Class 1 & 2 acc. to EN 1995-1-1
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Carriage Bolts (Class 4.8)

Domed top, square under the head - M16

Material & Geometry

Material	Carbon Steel
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Bolt diameter (mm)	M16
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Inner thread diameter (mm)	15.754
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Mechanical Strength & Stiffness

Characteristic yield moment $M_{y,k}$ at 6° [Nmm] (thread section) in acc. to EN 409	101327
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Characteristic tensile strength R_m [MPa] in acc. with EN ISO 898-1	-
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Durability

Coating (Finish)	Zinc coating
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Corrosion protection	Service Class 1 & 2 acc. to EN 1995-1-1
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