

Trade Lead Sheet Sealant

Revision: 16/09/2020

Page 1 from 2

Technical data

Basis	Polysiloxane
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (23°C/50% R.H.)	Ca. 6 min
Curing speed * (23°C/50% R.H.)	Ca. 2 mm/24h
Hardness**	Ca. 25 ± 5 Shore A
Density**	Ca. 1,00 g/ml (transp) Ca. 1,22 g/ml (colors)
Elastic recovery (ISO 7389)**	> 80 %
Maximum allowed distortion (ISO 11600)	20 %
Max. tension (ISO 37)**	Ca. 1,05 N/mm ²
Elasticity modulus 100% (ISO 37)**	Ca. 0,30 N/mm ²
Elongation at break (ISO 37)**	Ca. 700 %
Temperature resistance**	-60 °C → 120 °C
Application temperature	5 °C → 35 °C

* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. ** This information relates to fully cured product.

Product description

Trade Lead Sheet Sealant is a high quality, elastic, 1-component sealant based on silicones.

Properties

- Very easy to apply
- Permanently elastic after curing
- Very good adhesion on many materials
- UV-resistant
- Very good resistance to ageing
- MEKO free

Applications

- Sealing lead flashing into brick, stone or concrete.
- Joints on gutters, downpipes and venting.

Packaging

Colour: grey

Packaging: 290 ml cartridge

Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

Substrates

Substrates: all usual building substrates

Nature: rigid, clean, dry, free of dust and grease.

Surface preparation: Porous surfaces should be primed with Primer 150. Prepare non-porous surfaces with a Soudal activator or cleaner (see Technical Data Sheet). We recommend a preliminary adhesion and compatibility test on every surface. Not suitable for PE, PP, PTFE (eg Teflon®), bituminous substrates, copper or copper-containing materials such as bronze and brass.

Joint dimensions

Min. width for joints: 5 mm

Max. width for joints: 30 mm

Min. depth for joints: 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth. Three-point adhesion should be avoided at all time. Too small joint dimensions can have the effect that the silicone is pulled off because of too large movements.

Application method

Apply the product by means of a manual-, battery- or pneumatic- caulking gun. Apply Trade Lead Sheet Sealant evenly without air

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Trade Lead Sheet Sealant

Revision: 16/09/2020

Page 2 from 2

inclusions into the joint. Smoothen the joint with a spatula with the help of finishing solution. Avoid that soapy solution comes between the joint edges and sealant (to prevent adhesion loss).

Application method: With manual- or pneumatic caulking gun.

Cleaning: Clean with White Spirit or Soudal Surface Cleaner immediately after use (before curing).

Finishing: With a soapy solution or Soudal Finishing Solution before skinning.

Repair: With the same material.

Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

Remarks

- Do not use on natural stones like marble, granite,...(staining). Use Soudal Silirub MA or Silirub+ S8800 for this application.
- Direct contact with the secondary sealing of insulating glass units (insulation) and the PVB-film of safety glass must be avoided.
- Because of the diversity we recommend to do adhesion tests on aluminum lackers, textured coating and PVC before application.
- In an acid environment or in a dark room, a white sealant can slightly turn yellow. Under the influence of sunlight it will turn back to its initial colour.
- When finished with a finishing solution or soapy solution, make sure that the surfaces are not touched by this solution. This will cause the sealant not to adhere to that surface. Therefore we recommend to only dip the finishing tool in this solution.
- Do not use in applications where continuous water immersion is possible.
- Do not use on polycarbonate. Use Silirub PC instead.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.

- Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discolouration and loss of adhesion.

Environmental clauses

Leed regulation:

Trade Lead Sheet Sealant conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

Liability

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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